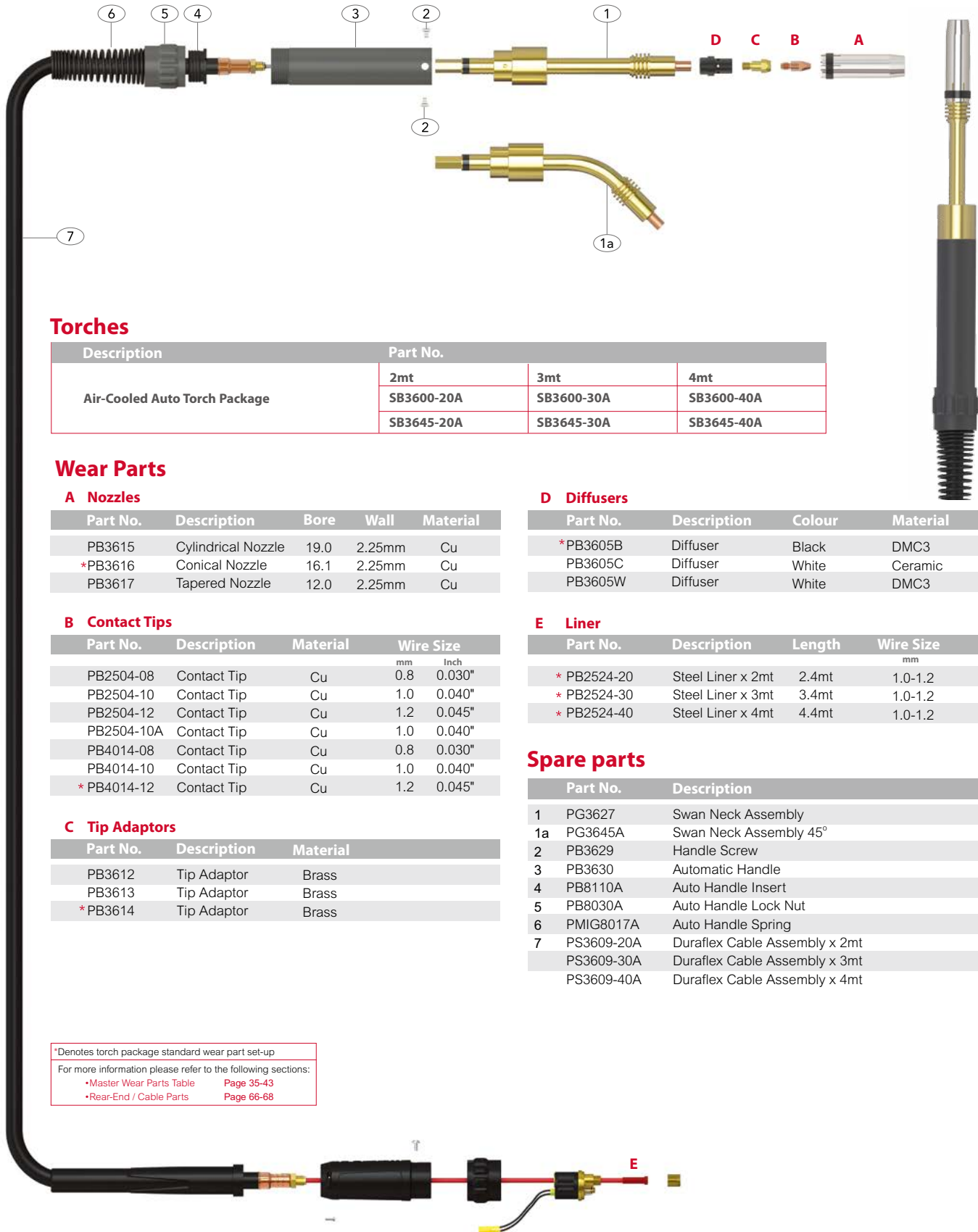


# SB 360A Auto BZL Mig/Mag Torch Range

Rating: 320A CO<sub>2</sub>, 290A mixed gas, EN60974-7 @ 60% duty cycle. 0.8 to 1.2mm wires  
Air-Cooled Mig Welding Torch



## Torches

Description	Part No.		
	2mt	3mt	4mt
Air-Cooled Auto Torch Package	SB3600-20A	SB3600-30A	SB3600-40A
	SB3645-20A	SB3645-30A	SB3645-40A

## Wear Parts

### A Nozzles

Part No.	Description	Bore	Wall	Material
PB3615	Cylindrical Nozzle	19.0	2.25mm	Cu
*PB3616	Conical Nozzle	16.1	2.25mm	Cu
PB3617	Tapered Nozzle	12.0	2.25mm	Cu

### B Contact Tips

Part No.	Description	Material	Wire Size	
			mm	Inch
PB2504-08	Contact Tip	Cu	0.8	0.030"
PB2504-10	Contact Tip	Cu	1.0	0.040"
PB2504-12	Contact Tip	Cu	1.2	0.045"
PB2504-10A	Contact Tip	Cu	1.0	0.040"
PB4014-08	Contact Tip	Cu	0.8	0.030"
PB4014-10	Contact Tip	Cu	1.0	0.040"
*PB4014-12	Contact Tip	Cu	1.2	0.045"

### C Tip Adaptors

Part No.	Description	Material
PB3612	Tip Adaptor	Brass
PB3613	Tip Adaptor	Brass
*PB3614	Tip Adaptor	Brass

### D Diffusers

Part No.	Description	Colour	Material
*PB3605B	Diffuser	Black	DMC3
PB3605C	Diffuser	White	Ceramic
PB3605W	Diffuser	White	DMC3

### E Liner

Part No.	Description	Length	Wire Size
			mm
*PB2524-20	Steel Liner x 2mt	2.4mt	1.0-1.2
*PB2524-30	Steel Liner x 3mt	3.4mt	1.0-1.2
*PB2524-40	Steel Liner x 4mt	4.4mt	1.0-1.2

## Spare parts

Part No.	Description
1	PG3627 Swan Neck Assembly
1a	PG3645A Swan Neck Assembly 45°
2	PB3629 Handle Screw
3	PB3630 Automatic Handle
4	PB8110A Auto Handle Insert
5	PB8030A Auto Handle Lock Nut
6	PMIG8017A Auto Handle Spring
7	PS3609-20A Duraflex Cable Assembly x 2mt
	PS3609-30A Duraflex Cable Assembly x 3mt
	PS3609-40A Duraflex Cable Assembly x 4mt

\*Denotes torch package standard wear part set-up

For more information please refer to the following sections:

- \*Master Wear Parts Table Page 35-43
- \*Rear-End / Cable Parts Page 66-68