

# SGB 260A Suregrip™ Ultra Air-Cooled Mig Welding Torch

Rating: 260A CO<sub>2</sub>, 240A mixed gas, EN60974-7 @ 60% duty cycle. 0.8 to 1.0mm wires



Model			
Description	Part Number		
Suregrip™ Torch Package	3m	4m	5m
	SGB2600-30ER	SGB2600-40ER	SGB2600-50ER

## Wear Parts

A Nozzles				
Part No.	Description	Wall	Material	Bore
PB5027	Cylindrical Nozzle	2.25mm	Cu	19.0
*PB5028	Conical Nozzle	2.25mm	Cu	16.1
PB5029	Tapered Nozzle	2.25mm	Cu	12.0

B Contact Tips				
Part No.	Description	Material	Wire Size	
			mm	Inch
PB4014-08	Contact Tip	Cu	0.8	0.030"
PB4014-10	Contact Tip	Cu	1.0	0.040"
PB4014-12	Contact Tip	Cu	1.2	0.045"
PB4014-12A	Contact Tip	Cu	1.2	0.045"
PB4015-08	Contact Tip	CuCrZr	0.8	0.030"
PB4015-10	Contact Tip	CuCrZr	1.0	0.040"
PB4015-12	Contact Tip	CuCrZr	1.2	0.045"
PB4015-12A	Contact Tip	CuCrZr	1.2	0.045"

C Tip Adaptors				
Part No.	Description	Wall	Bore	Material
PB2612	Tip Adaptor	28.5mm	M6	Brass
*PB2612M8	Tip Adaptor	28.5mm	M8	Brass

D Diffusers		
Part No.	Description	Material
*PB2605W	Diffuser	DMC3

Note: Torches are fitted with moulded nipples



## Spare Parts

E Liner			
Part No.	Description	Length	Wire Size
*PB2524-30	Steel Liner X 3mt	3.4mt	1.0-1.2 mm
*PB2524-40	Steel Liner X 4mt	4.4mt	1.0-1.2
*PB2524-50	Steel Liner X 5mt	5.4mt	1.0-1.2

Spare parts		
Part Number	Description	
1	PG2601	Swan Neck Assembly
2	PG1515	Ergo Handle Location Body
3	PB1521	Cable Terminal
4	PB1521-C	Cable Terminal Cover
5	PG8016	Handle Cable Support
6	PSP3609-30	Duraflex Ultralite Cable Assembly X 3mt
	PSP3609-40	Duraflex Ultralite Cable Assembly X 4mt
	PSP3609-50	Duraflex Ultralite Cable Assembly X 5mt
7	SGB2514	Ergo Handle Kit c/w Lock Nut
8	DGB2516	Standard Trigger Assembly
9	DGB2516L	Extended Trigger Assembly
10	PB2517	Hanger Hook (Optional Extra)

Please refer to Page 17 for all rear end / cable parts.  
\* Denotes torch package standard wear part set-up